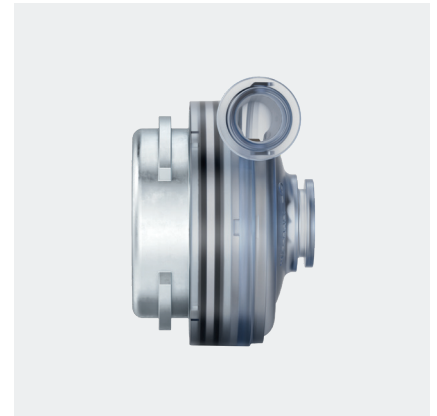


## Specification

### Radial Blower U65MN-024KS-6



#### General Information

##### Item

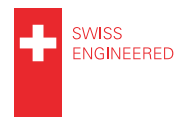
Product type	Radial blower
Part no.	U65MN-024KS-6
Customer	N/A
Project no.	N/A
Modification	Standard product

#### Description

This versatile, medical respiration blower has been designed for various applications ranging from homecare to subacute, transport and emergency. It can be operated dynamically, has a very low vibration and noise emission and comprehends a steadily declining pressure/flow curve. U65MN, as well as U65HN and U65ML is a member of the U65 FORM FIT LINE, which provides a uniform pressure and flow behaviour and mounting concept.

#### Features

- Static pressure: 54 hPa, freeflow: 340 l/min
- 24 V<sub>DC</sub> brushless DC-motor
- Highly efficient
- Very quiet operation
- Low inertia rotor
- O<sub>2</sub> resistant

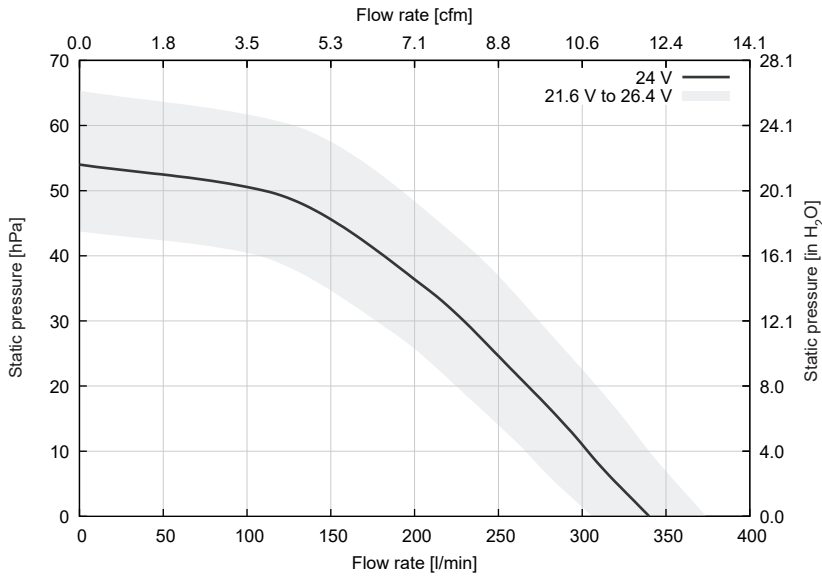


#### General Conditions

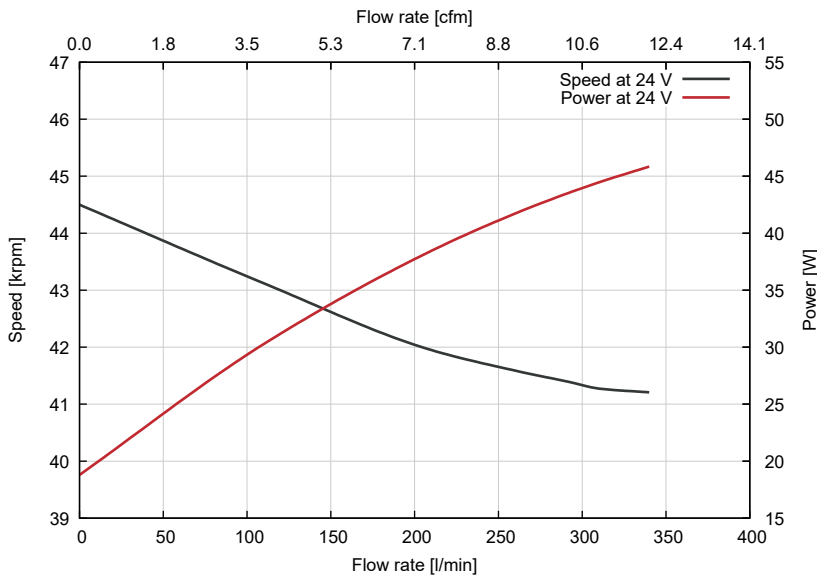
Unless otherwise stated all data are measured at nominal voltage and are valid at 20 °C ambient temperature and 1.2 kg/m<sup>3</sup> standard air density. Values listed are nominal and can vary depending on the installation conditions and due to component tolerances. Test setup according to ISO 5801 with standardized inlet and outlet chambers. Tolerances based on specified speed data according to ISO 13348, grade 4: pressure +/-10 %, power +16 %. Tolerances based on constant voltage: speed +/-10 %, pressure +/-21 %, power +33 %. For continuous blower operation please refer to specified maximum ratings. Performance data outside normal operating range plotted for information only.

## Performance

### Pressure vs. Flow Characteristics



### Speed and Power vs. Flow Characteristics



#### Shut-Off in Pressure Operation (Zero Flow Rate)

	Unit	Value
Static pressure	[hPa]	54
Power consumption	[W]	20
Speed	[rpm]	44500

#### Shut-Off in Vacuum Operation (Zero Flow Rate)

Static pressure	[hPa]	52.5
Power consumption	[W]	20
Speed	[rpm]	44500

#### Free-Air (Zero Static Pressure)

Flow rate	[l/min]	340
Power consumption	[W]	45
Speed	[rpm]	41500

## Technical Data

Electrical	Unit	Value
Nominal supply voltage	[V <sub>dc</sub> ]	24
Supply voltage range	[V <sub>dc</sub> ]	12 to 26.4
<b>Maximum Ratings for Continuous Operation</b>		
Minimum flow rate	[l/min]	10
Maximum speed	[rpm]	48 950
Maximum acceleration	[rpm/ms]	250
Maximum power consumption	[W]	45
Maximum housing surface temperature	[°C]	70
Maximum NTC temperature	[°C]	70
<b>Environmental</b>		
Ambient temperature (operating)	[°C]	-20 to 50
Ambient temperature (storage)	[°C]	-20 to 70
Relative humidity (non-condensing)	[%RH]	10 to 95 (non condensing)
Ingress protection (EN60529)		IP10
Maximum oxygen concentration	[%]	100
<b>Motor</b>		
Type		Brushless direct current motor with Hall sensors
Winding insulation class		F, 155 °C
Phase to phase resistance	[Ω]	0.66
Phase to phase inductance	[mH]	0.44
Speed constant	[rpm/V]	1913
Torque constant	[mNm/A]	4.95
Number of pole pairs		1
Hall sensor type		Allegro A1220
NTC type		EPCOS 10 kOhm B57421V2103J062, 5 %, SMD
<b>Lifetime</b>		
L10 at 25 °C ambient temperature <sup>(2)</sup>	[h]	20 000
<b>Acoustics</b>		
Sound pressure level <sup>(3)</sup>	[dB(A)]	47
<b>Leak Tightness</b>		
Maximum leak flow rate	[l/min]	N/A
<b>Mechanical</b>		
Blower weight	[g]	255
Rotor weight	[g]	17.3
Rotor moment of inertia	[g · cm <sup>2</sup> ]	6.52

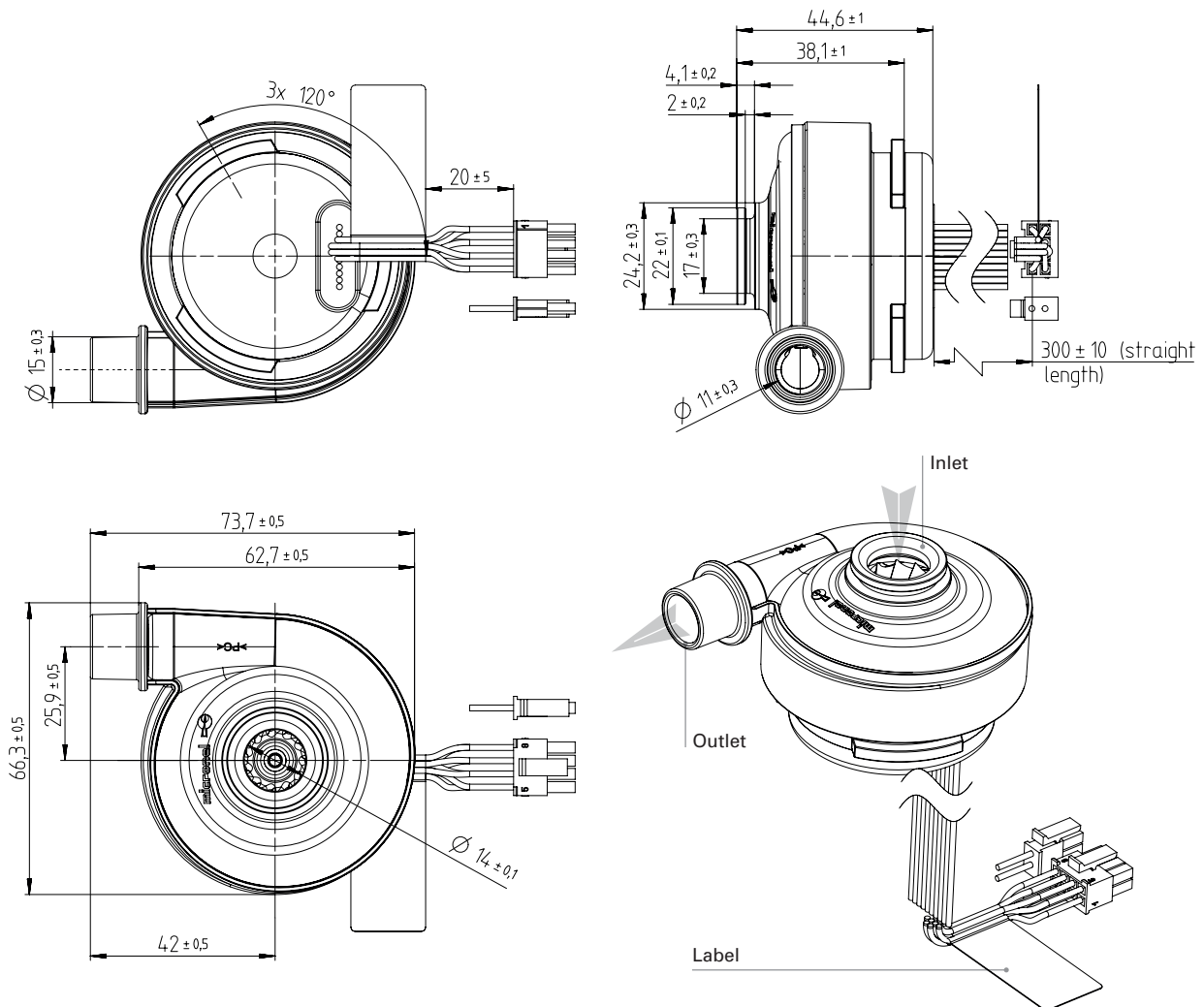
<sup>(1)</sup> To be considered when maximum start-up acceleration is required.

<sup>(2)</sup> Accelerated aging test at 45 °C ambient temperature, continuous operation and normal cleanliness according to ISO 281. Temperature dependency of lifetime according to IPC-9591: factor 1.5 per 10 °C.

<sup>(3)</sup> Measured at distance of 1 meter from inlet, with open inlet, outlet connected to breathing tube and 4 mm orifice in sound cancellation box at 1 kPa.

## Drawings

Dimensions in mm



### Orientations

Direction of rotation

↻ Counter-clockwise (view on inlet)

Mounting position

Any direction

### Materials

Components	Material
Blower housing	Polycarbonate (PC) Flammability: Glow wire flammability index 850 °C / 1 mm (IEC 60695-2-12) Biocompatibility: USP Class VI / ISO 10993-5
Impeller	PEEK glass fibre reinforced Flammability: Glow wire flammability index 960 °C / 2 mm (IEC 60695-2-12) Biocompatibility: ISO 10993-5
Hub	Brass
Motor housing	Zinc die cast
Label	Plastic
Connector	Molex 43025-0800/43025-0200
Crimp terminal	Molex 43030-0001
Lead wire	PVC insulated AWG24 Flammability: UL1061, highly flexible

## Identification

### Label

Design

Part number

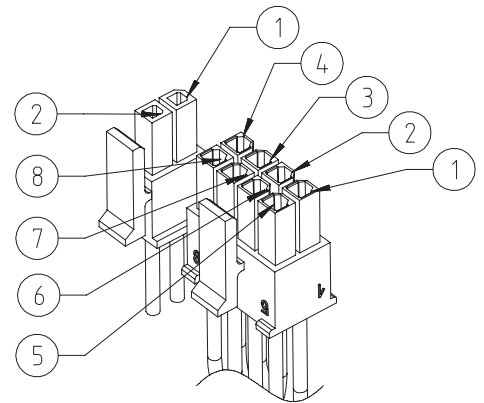
Identification number:  
 • Year, calendar week (YYWW)  
 • Fabrication number (6 digits)  
 • Serial number (3 digits)



Nominal voltage

## Blower Pinout

Pin	Color	Descripti1	AWG
1	Blue	Hall sensor 1	24
2	Black	Hall sensor 2	24
3	Yellow	$V_{Hall}$ 4.5 to 24 $V_{DC}$	24
4	Orange	Motor winding 3	24
5	Grey	Hall sensor 3	24
6	Green	GND	24
7	Brown	Motor winding 1	24
8	Red	Motor winding 2	24
1	Grey	NTC	24
2	Grey	NTC	24



## Notice



Handle in power-off conditions only!  
 Read operating manual!



Please see separate accessories list or contact  
 Micronel Sales for a full list of options and  
 accessories.

All data are subject to change without advanced notice.  
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